PATENT ABSTRACTS OF JAPAN

(11)Publication number:

07-133154

(43) Date of publication of application: 23.05.1995

(51)Int.Cl.

C04B 35/583 B23B 27/14 C04B 35/56 C04B 35/56 C04B 35/58

(21) Application number: **05-275347**

(71)Applicant: MITSUBISHI MATERIALS CORP

(22) Date of filing:

04.11.1993

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(54) CUBIC BORON NITRIDE BASE SUPERHIGH PRESSURE SINTERED MATERIAL EXCELLENT IN WEAR RESISTANCE

(57) Abstract:

PURPOSE: To improve wear resistance, machining performance and the life by compounding and dispersing an aluminum oxide between a specified binding phase forming element and dispersion phase forming element in a special condition.

CONSTITUTION: 20-40vol.% more than one kind among carbide, nitride and carbonitride of Ti, Zr and Hf as the binding phase forming element, 6-40vol.% aluminum oxide and remainder cubic boron nitride(CBN) having 1-10µm average grain size as the dispersion phase forming element, moreover, Al (OH)3 powder are prepared. The CBN powder and the Al(OH)3 powder are stirred and mixed in NH4OH soln. and dried to obtain Al2O3-surrounding CBN powder. Then, the powdery materials of these compound composition are compounded, mixed in a grinding mill, dried and pressed, and kept at 4-5GPa and 1300-1500°C for 30min in a superhigh temp. and pressure device, and the CBN base superhigh pressure sintered body having the structure in which 1-20vol.% of aluminum oxide forms continuous or intermittent surrounding layer on the surface part of CBN particles and remainder is dispersed in the binding phase is obtained.

LEGAL STATUS

[Date of request for examination]

30.09.1998

[Date of sending the examiner's decision of

rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

3146803

[Date of registration]

12.01.2001

[Number of appeal against examiner's decision of

rejection]

[Date of requesting appeal against examiner's

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decision of rejection]
[Date of extinction of right]